

Part Number	00115821	Name	Shoe, rotary, type C CARB 4-1/2 OD 15.1 PPF 1018 4-1/2 FJWP
Primary Legacy Number	64885	Version	A.6
Secondary Legacy Number		Is Prime	Not Set
Type	Separable	Source	Buy
Submitter			
Checker		Promoter	
Described By	Document Number		Version
	D000005359		A.1
Classification	Weatherford/Fishing/Washover equipment/Rotary shoes		
Attribute	Value	Attribute	Value
CONNECTION UP NAME	FJWP	CONNECTION UP SIZE	4.500 in
CONNECTION UP SIZE FRACTIONAL	4-1/2	CONNECTION UP TYPE	Box
DRESSED INSIDE DIAMETER	3.375 in	DRESSED OUTSIDE DIAMETER	4.500 in
DRESSED OUTSIDE DIAMETER TYPE	Flush	DRESSING MATERIAL	Crushed Carbide
INSIDE DIAMETER	3.826 in	METALLURGY	1018
MODIFIER	rotary	NOUN	Shoe
OUTSIDE DIAMETER	4.500 in	SHOE TYPE	type C
WASHPIPE SIZE	4.500 in	WASHPIPE WEIGHT	15.1 lbs-mass/ft

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		PDM SYSTEM INFORMATION FOR PART 00115821 Shoe, rotary, type C CARB 4-1/2 OD 15.1 PPF 1018 4-1/2 FJWP

Line Number	Number	Name	Quantity	UOM	Reference Designator
3	00104547	WELD MEDIA, NICKEL SILVER 0.125 DIA IN FLUX COATED	1.0	pounds	
4	00113869	Thread protector, 4.500 IN 15PPF FJWP box, steel	1.0	each	
999	00102759	Rod, carbide composite 0.250 DIA 0.250 LG IN	1.0	pounds	



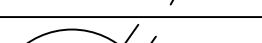
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PDM SYSTEM INFORMATION FOR PART 00115821
Shoe, rotary, type C CARB 4-1/2 OD 15.1 PPF 1018 4-1/2
FJWP

50040



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1. BREAK ALL SHARP EDGES. 2. SURFACE FINISH 250 RMS. 3. FILLET RADII .03/.06 4. T.I.R .03 MAX		ALL DIMENSIONS ARE IN INCHES		DWN BY/DATE DHB10/10/01		TITLE SHOE, ROTARY, TYPE "C" 4 1/2-15.1# FJWP; 29 LG; 3.38 ID	
		THREAD SURFACE FINISH 125/√		CHK'D BY/DATE KWW10/11/01			
		MATERIAL:		APVD BY/DATE WWH10/11/01			
TOLERANCES		HEAT TREAT:		SCALE 		DRAWING NUMBER	
INCH	ANGLES					SIZE	
.X± .1	X° ± 5°					PAGE	
.XX± .03	X°-XX' ± 0°-30'					1 OF 1	
.XXX± .005						REV.	
FRACTIONS ± 1/16		SURFACE COATING: PHOSPHATE		THIRD ANGLE PROJECTION 		64885	
						B	
						*	